Amendments to the Specification:

Please amend the paragraph (section) beginning on page 1, at line 6 as shown below:

This application is related to and claims the benefit of U.S. Provisional Application Serial No. 60/338.825, filed 5 November 2001, and entitled "Method and Apparatus Incorporating One Dimensional Modeling for Controlling Stresses in a Spray Form Process," the disclosure of which is hereby incorporated by reference herein in its entirety.